

- TYPE:** A two-pack cold cured epoxy injection material with high tensile strength.
- SUGGESTED USE:** Both products are designed for use as a high tensile strength crack filler for concrete, applied using injection methods. Corrocoat Epoxy Injection Resin is a low viscosity material, designed for use on small and narrow cracks, Corrocoat Epoxy Injection Grout is a higher viscosity filled material, appropriate for cracks wider than 2mm.
- LIMITATIONS:** **Do not use at temperatures below 5°C**
- HEALTH & SAFETY:** Before handling or using this product, the material safety data sheets should be read and all precautions observed.
- SURFACE PREPARATION:** Corrocoat Epoxy Injection Grout and Resin may be applied onto damp concrete surfaces with minimal surface preparation. For best results however the surface laitence should be removed and the concrete abraded then vacuumed prior to application.
- APPLICATION EQUIPMENT:** Airless 45:1 or higher spray pump, diaphragm pump or similar positive displacement pump.
- APPLICATION:** A pressure plate should be prepared sufficiently large to cover the crack to be injected. Inlet and outlets (minimum diameter ½” or 12.5 mm nominal bore) shall be positioned in such a way to be at each end of the crack. Valves to be fitted to the inlet and outlet. For large or deep cracks additional air bleed pipes may be required.
- Using raw bolts or similar firmly attach the plate to the surface. Use small diameter ‘o’ ring or similar either side of the crack to affect a seal, clamp the ‘o’ ring between the plate and the concrete.
- Pump the product at low pressure from one end only until the product flows freely from the outlet, for best results on vertical cracks pump from the bottom upwards. Close the outlet valve and leave the plate under a pressure of circa 2 bar for at least 1 hour. (If the pressure continues to drop over this period this would indicate large quantities of product are flowing through and out of the crack, stop pumping and allow the product to cure. Remove the plate to assess the extent of the filling and continue the injection with material as above.) After 1 hour close the inlet valve, flush spray equipment and lines with solvent, leave the crack under pressure for at least 24 hours. After 24 hours remove the pressure plate, fill and dress the crack by hand if required.

MIXING RATIO:	Epoxy Injection Grout: 100 part base to 46 parts hardner. Epoxy Injection Resin: 100 parts base to 98 parts hardner.  Both ratios by weight.
POT LIFE:	Greater than hours at 2½hours at 20°C, greater than 1½ hours at 30° C. Pot lives will vary significantly with temperature, values are ap- proximate and are given without guarantee or liability.
THINNERS:	The performance of this product will be adversely affected by the addition of solvents, <b>do not add thinners.</b>
PACKAGING:	10 and 20 litre kits, (other kits available on request).
STORAGE LIFE:	2 years minimum in unopened tins, stored at 5°C-40°C.
COLOUR AVAILABILITY:	Brown/Unpigmented (other colours available on request, price sub- ject to colour and quantity).
VOLUME SOLIDS:	Epoxy Injection Grout 91.2% Epoxy Injection Resin 90.6%
MIXED SPECIFIC GRAVITY:	Epoxy Injection Grout 0.851 g/ cm <sup>3</sup> Epoxy Injection Resin 0.872 g/ cm <sup>3</sup>
OVERCOATING TIME:	Materials may be overcoated after 24 hours at 20°C, will vary de- pending on ambient conditions and application. Maximum over- coating time 72 hours at 20°C.
CLEANING SOLVENT:	Acetone, MEK or MIBK prior to gelation, for best results use Cor- rocoat Epoxy Equipment Cleaner on pumps. Observe safety pre- cautions.

Revised 05/2018